



Front View

Side View

Back View

AL Dot XS MG Bracket

DETAIL A
SCALE 1 : 1

DETAIL B
SCALE 1 : 1

- NOTES:
1. MATERIAL: Dia.=1.5 mm SUS316 Stainless Steel Wire.
 2. FINISH: Natrual.
 3. FINISH MUST WITHSTAND 200HR (FOR OUTDOOR APPLICATION) OR 1000HR (FOR COASTAL ENVIRONMENT APPLICATION) OF ASTM B117 SALT SPRAY TEST
 4. MATERIAL MUST COMPLY WITH RoHS AND REACH REQ.
 5. NOT ALLOW BURRS, FLASH, DIRT, SINK MARK, SCRAP MARK, ABRASIVE AND ANY IMPERFECTION ON THE PARTS SURFACE
 6. DETAILS DIMENSION REFER TO 3D FILE
 7. CONTROL DIMENSIONS

- Remark :
- 1.) The MG frame is by others.
 - 2.) The " X " & " Y " dimensions of the grid is based on the tensioning.

ITEM NO.		PART OR IDENTIFYING NO.		NOMENCLATURE OR DESCRIPTION		MATERIAL SPECIFICATION		QTY REQD
				PARTS LIST				
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UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MM. AND TOLERANCES ARE: FRACTIONS DECIMALS ANGLES						APPROVALS		DATE
						DRAWN		
Refer to ISO 2768-m						CHECKED		
MATERIAL						PART DESCRIPTION		
See Notes						AL Dot XS		
FINISH						RESP ENG		
						MFG ENG		
See Notes						QUAL ENG		
3RD ANGLE PROJECTION						SIZE		DWG. NO.
APPLICATION						A2		REV. A
NEXT ASSY						USED ON		
						SCALE 1 : 8 CAD FILE:		SHEET 1 OF 1
						OSRAM		
						Stainless Steel Mesh Grid_MG-70		